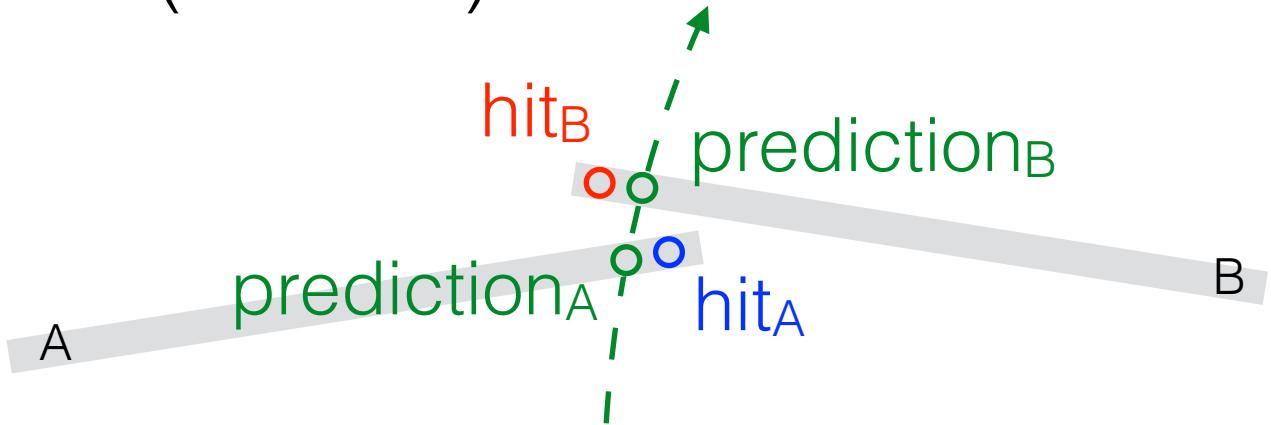


expected position (nominal)



actual position (expansion)

